



Certificate number : WM 1220/80/B.0

File number : 1220 N 2020

TYPE APPROVAL CERTIFICATE

as per Bureau Veritas Marine & Offshore Classification Rules

This certificate is issued to

ESAB SeAH CORPORATION

Changwon - KOREA (REPUBLIC OF)

for the product

Flux-Cored Wire for Semi-Automatic or Automatic Welding with Shielding Gas

Designation	: Cryo-shield Ni9
Grade	: Equivalent to N90
Description	: Gas Shield CO2 100%
Diameter	: 1.2mm
Welding current	: DCEP (DC+)
Welding position	: All positions for butt and fillet welding except vertical downwards (PA, PF, PC, PE, PD, PB)
Remark	: For welding 9Ni steels. Deposited metal tested with specified Remin 430 N/mm ² , Rm min 670 N/mm ² , A5min 22%, Charpy V min average KV 34 J at -196°C. Butt weld tested with specified Rm min 690 N/mm ² , Charpy V min average KV 34 J at -196°C. When used for units classed with Bureau Veritas, qualification tests of welding procedures are to be conducted on samples made with this consumable.

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements of Bureau Veritas Marine & Offshore Rules on Materials and Welding for the Classification of Marine Units.

This certificate will expire on: 04 Nov 2022

For Bureau Veritas Marine & Offshore,

Local office: BV PUSAN

Issued on 08 Nov 2021

Surveyor: C. HONG



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

The Electronic Version is available at: <http://www.veristarpm.com/veristamb/jsp/viewPublicPdfWelding.jsp?id=vm4mnx2bnd>

BV Mod. Ad.E 537 June 2017

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